Horizon Fuel Cell Technologies Industrial Applications

Innoverde Pte Ltd

www.horizonfuelcell.com



Fuel Cell Technologies **GREEN INNOVATION PARTNER & DISTRIBUTOR**

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EMPOWERING OUR FUTURE WORLD

Horizon Fuel Cell Technologies About us

Horizon Fuel Cell Technologies was founded in Singapore in 2003 and currently operates 5 international subsidiaries with 14 offices around the world. Its mission is to change the game in fuel cells, by working globally on immediate commercialization, dropping technology costs, and removing the age-old hydrogen supply barriers.

Horizon started with small and simple products that require low amounts of hydrogen, while preparing for larger and more complex applications. By following a strict guideline and roadmap, Horizon quickly emerged as the world's largest volume producer of fuel cells below 1000W, serving customers in over 65 countries with what is the widest selection of commercial products in the fuel cell industry. Horizon is now preparing for launch of 5000W to 10,000W systems.

A comprehensive technology platform

Horizon's technology platform is comprised of three main parts:

- 1) PEM fuel cells (micro-fuel cells and stacks) and their materials,
- 2) Hydrogen supply (electrolysis, reforming and hydrolysis) as well as
- 3) Hydrogen storage and pressure related devices.

From this powerful platform, stem several market-focused business units within the company, with their own lines of commercial products.

Horizon today

Today, Horizon is a global and highly networked organization with regional teams in place and 4 distinct international centers of competence (automotive, telecom, defense/aerospace, and consumer products).

As a result of its shared platform, the company is able to produce the full spectrum of fuel cell products - from the world's most energy dense systems to industrial grade systems, from micro-fuel cells to multi-kW industrial-grade solutions. Horizon is also capable of supplying the right hydrogen storage or on-site hydrogen generation solutions.

Horizon Fuel Cell Systems

Horizon Fuel Cell Technologies Industrial solutions are applicable for a wide range of applications that require off-grid continuous power or on-grid back-up power.

Applications include telecom sites, airfield lighting, rail signalling, temporary signage emergency lighting, security systems and more.

Industrial Solutions

ECOBOX RFC 120

The ECOBOX RFC 120 fuel cell system is designed to detect and respond to any interruption indoor grid power a reliable on-demand UPS backup system of 120W continuous power output for critical equipment.

The system is self-replenishing, using an integrated electrolyser to make hydrogen. An environmentally

friendly and extremely energy efficient system that has a long life-time and self-discharge unlike batteries.





constant power,

or connect to

continuously

monitor and

maintain its

charge level.

your battery to

All Horizon fuel cell systems can also be combined with a solar system to reduce fuel consumption and provide even longer lasting autonomous power.



ECOBOX MFC 150

The ECOBOX MFC 150 fuel cell system is a portable industrial power solution of continuous power of 150W that can be configured to connect directly to your load for



MFC 3000

The MFC 3000 is a high capacity fuel cell UPS system of 3kW power output that can be configured to connect directly to your load to provide constant, prime power, or connect

to your battery to continuously monitor and maintain its charge level.



The MFC range of fuel cell systems includes an integrated fuel reformer that converts a blended mix of low-volatility liquid methanol-water (2:1) into hydrogen gas using an electro-chemical process, eliminating the need for stored hydrogen.

MFC3000 Fuel Cell

The MFC Fuel Cell range are high capacity Fuel Cell UPS Systems. They provide autonomous off-grid power for both indoor and outdoor environments and are able to power DC/AC inverter or an UPS module.

The system consists of

- * Fuel Cell Stack
- * Fuel Reformer
- * Fuel Storage
- * Electronic Control

- * Customer Interface Panel

Monitor and control the features on the MFC remotely anytime and anywhere.

The MFC range of high capacity fuel cell based systems are available in 1kW, 3kW, 5kW and 10 kW configurations.

MFC	1000	3000	5000	10000
Nominal continuous power output	1000W	3000W	5000W	10000W
Run time on full load	222 Hours	74 Hours	44 Hours	22 Hours
Nominal Voltage (Typical DC)	48V DC			
Nominal Current	62.5A			
Voltage Range	43.2V DC to 57.6V DC			
Fuel Consumption	0.8L/kWh (63% Methanol - Di Water Mixture)			
Power Cabinet Dimensions (WXDXH)	600 X 600 X 1600mm			
Total Weight	180kg			
Enclosure Material	Galvanised steel plate, powder-coated (IPS4 rated)			

About the Technology

The Horizon MFC range of fuel cell systems includes an integrated fuel reformer that converts a blended mix of liquid methanol-water (2:1) into hydrogen gas, eliminating the need for stored hydrogen.



Methanol is an ideal source of hydrogen for fuel cells.

MFC as Backup System

The MFC system is designed to detect power outages by monitoring for voltage sag on the DC power bus.



Benefits at a glance

- High reliability
- Long autonomy
- Minimal maintenance
- Few moving parts
- No degradation during standby periods
- Uses low-volatility fuel
- Near silent operation

Maintenance made simple

- Equipped with system self test features with time cycles that can be set by the operator on-site or remotely
- Able to verify overall fuel cell stack degradation over time by monitoring the state of health of the stack
- Only one annual visit by technician required to clean or replace air filters
- Automatic air filter warnings

Built with safety in mind

- Protected with over current and over voltage
- Designed to avoid any hydrogen emission in atmosphere at all times
- Equipped with hydrogen leak test during startup and shutdown phases
- Verify proper air ventilation inside cabinet to ensure safety avoiding any hydrogen gas concentration above safety limits

Benefits of Methanol as fuel vs. other hydrocarbons

Biodegrades rapidly in air, soil and water Made partially from renewable resources Consistent high quality Lower reforming temperature meaning Faster startup Improved system efficiencies Lower fuel processor capital costs • Longer fuel processor life Widely distributed and cost competitive Reduces risk of fuel cell damage ✓ 5 x more energy than compressed hydrogen Significant smaller footprint

High Efficiency

"200 litres of fuel provides 222 kWh of electrical power."



Telecom Solution: MFC 3000

For Telecom applications where "footprint" space is a premium, such as rental tower sites or rooftops, a Telecom grade cabinet is available which encloses the complete system with an internal 280 litre fuel tank. With this cabinet configuration, the MFC requires less than 1m² of floor space and offers the smallest system footprint in the market.

The increased run times with the Telecom Cabinet configuration :

MFC System	Load kW	Run Time	
MFC 1000	1kW	311 Hours	
MFC 3000	3kW	104 Hours	
MFC 5000	5kW	62 Hours	
MFC 10000	10kW	31 Hours	

48V DC System with 280-Liter Tank in Telecom Cabinet

associated with gensets



System & Fuel Cabinet 1200 (W) × 900(D) × 1000 (H)

substitution, logistics related to fuel delivery



Telecom Cabinet 600(W) × 900(D) × 2000 (H)

Case study: Telecom backup power application

Application: Telecom Site in remote area **Problem:** Experiencing 40 hours a month outage Load: 5kW



Benefits of using a Fuel Cell System for backup Telecom Power









MFC 3000 with 280L tank

180 litres used

Remaining autonomy is 22 hours

Other Applications

- Telecom Sites
- Telecom Rooftop
- Wireless Base Stations
- Secure Communication Networks (TETRA)
- Wire-line Remote Terminals
- Broadband
- Airfield Lighting
- Rail Signalling

14 offices around the world. 65 countries using Horizon Fuel Cells .





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